

Work Order ID 52468

Friday, September 25, 2009 10:05:32 AM



Page 1

Item ID: D412-698-012

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, RH

Start Date: 9/25/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/8/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

PL

Date: 09-25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

S 09/10/09

HJ for BG 09/10/02

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

9/10/11 @ SP

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

2) S 09/10/09

(2) /

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Friday, September 25, 2009 10:05:32 AM



Page 2

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Start Date: 9/25/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/8/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-698-012
Location: B

09/10/06 (2)

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/10/07
WF 09-10-06

Picklist Print

Friday, September 25, 2009 10:05:31 AM

Page 1

Work Order ID: 52468

Parent Item: D412-698-012RevE

Parent Item Name: Cabin Door Roller, RH

Comments:

Start Date: 9/25/2009

Required Date: 10/8/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3121-141RevE ^{✓3} Manufactured No



Bracket Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

46004

110

5

5

Each

7.0000

2.0000



1X 52468 LC 9/25/09

D3121-144RevE ^{✓1} Manufactured No



Bracket Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

45086

110

7

7

Each

35.0000

2.0000



45086 SP

9/10/1 (20)

D3137-043RevF ^{✓1} Manufactured No



Bracket Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

42192

35

35

42192 SP

Picklist Print

Page 2

Friday, September 25, 2009 10:05:31 AM

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Parent Item: D412-698-012RevE



Parent Item Name: Cabin Door Roller, RH

Start Date: 9/25/2009

Required Date: 10/8/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3183-044RevC1		Manufactured	No			110	Each	21.0000	2.0000			



Bracket Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 21

42194 19

47646 2

110 Each 36.0000 18.0000



47646 SP

D3199-1RevB

Manufactured No



Bracket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 36

47848 36

110 Each 36.0000 2.0000



47848 SP

9/10/1

D3202-1RevD

Manufactured No



Cover

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 36

46253 14

50134 22

46253 SP

Friday, September 25, 2009 10:05:31 AM

Shop Packet Print

Page 2